

# Optional Rear Door Installation Instructions

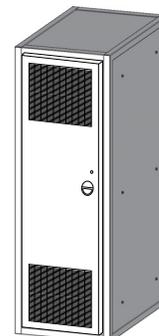
This document describes how to install the optional rear door in a NEO 8000e tape library from Overland Storage.

**WARNING:** To reduce the risk of electric shock or damage to equipment, always remove any power cords while working with the unit.

**AVERTISSEMENT:** Pour réduire le risque de choc électrique ou endommagement de l'équipement, retirez toujours les cordons électriques en travaillant avec l'appareil.

**CAUTION:** While working with the unit, observe standard Electrostatic Discharge (ESD) precautions to prevent damage to micro-circuitry or static-sensitive devices.

**IMPORTANT:** If your library is part of a Master/Slave system using the Horizontal Robotics Assembly (HRA), contact Overland Technical Support for information on adding rear doors.

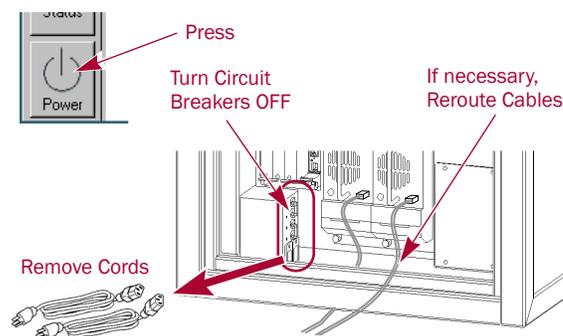


*NOTE: A capture or magnetic screwdriver extension is recommended to easily reach the hinge holes.*

## Prepare the Unit

### Power Down the Library

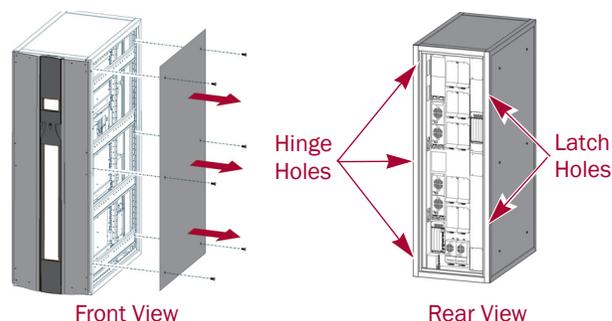
1. At the front GUI, press **Power** to turn the library OFF. The shuttle/track assembly moves to the library floor.
2. At the rear, turn the **circuit breakers OFF (O)**.
3. Disconnect all **power cords**.
4. If any **data cables** run over the outside frame's edge, reroute them inside the frame.  
There are openings at the top and bottom of the library for the cables.



### Provide Right Side Access

*NOTE: Access to the inside of the right rear frame is needed to install the hex screws holding the hinges in place.*

1. Remove and retain the **six screws** from the **right side panel** (facing the unit).
2. Set the **panel** aside.



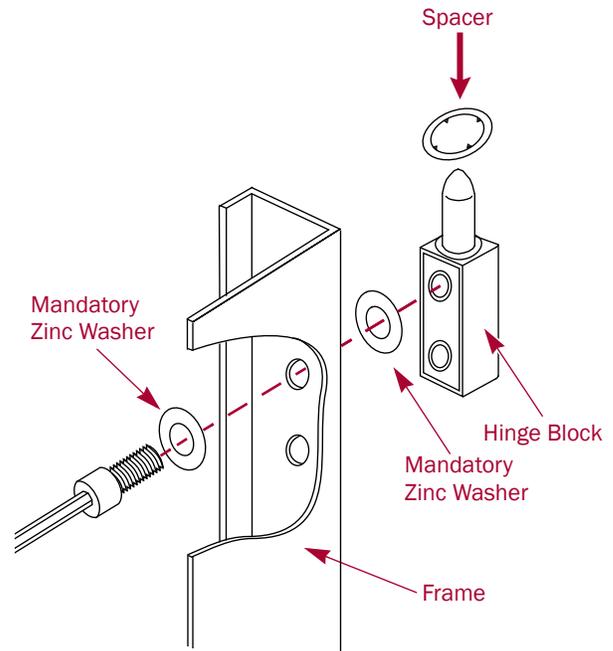
## Attach the Hinge Blocks

1. Place the **Allen screw with a zinc washer** on the end of your Allen wrench.

You need at least a 6-inch (15cm) or longer tool.

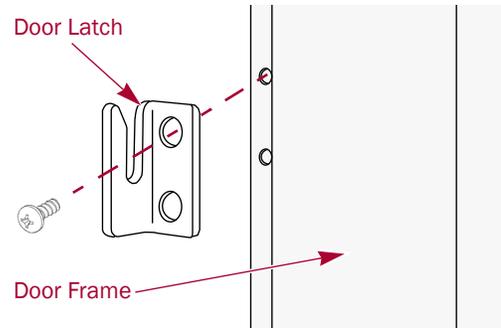
*TIP: Use a capture or magnetic screwdriver extension.*

2. Locate the **top set** of holes above the rear outside brace.
3. With the hinge block pin up, position the **Hinge Block** in front of the holes with one zinc **washer** between the top set of holes.
4. Carefully guide the wrench and **screw** inside the frame to the holes, pushing it through the top hole.
5. Push the screw through the second zinc **washer** and loosely screw it into the top **Hinge Block hole**.
6. Repeat **Step 4** for the **bottom** screw, making sure to install two **washers**.
7. Tighten **both** screws.
8. Push the **spacer** down over the base of the Hinge Block pin.
9. Repeat **Steps 1–8** for the **middle and bottom** hinges



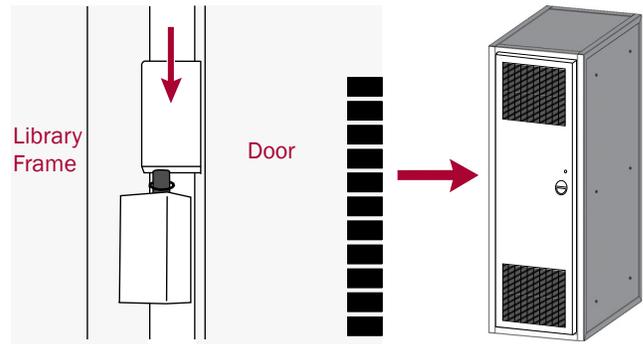
## Attach the Latches

1. Locate **top set** of holes on the door frame.
2. With the latch opening up, secure the latch with two **Phillips screws**.
3. Repeat **Step 2** for the **bottom** latch.



## Attach the Door and Panel

1. Carefully lower the **door** onto the hinge pins.
2. Test the door alignment by **closing and locking** the door. If the door cannot be opened, unlock the door and skip to [Step 4](#).
3. **If the door still opens after being locked**, the door latch is misaligned. Use **pliers to adjust the door latch** until the latch can be seated securely in the door locking mechanism and the door does not open when locked.
4. Reattach **right side panel** using the retained screws.



## Restart the Library

1. If the library was **moved** during the rear door installation, you must make sure it is back in place and **perfectly level**. If necessary, refer to the user guide for complete details for leveling the library.
2. Reattach the **power cables**.
3. Reset **circuit breakers** to ON (I).  
The library boots and goes through POST.

